



## **INCLUDED**







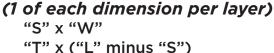


## MATERIALS NEEDED

NOTE: "L" and "W" MAXIMUM DIMENSIONS: 8 feet (96 inches)
To ensure stability, three framing layers are needed.
Up to 3 layers of shelves.
600 pound maximum load for entire bench.

- Cut 2x4s in the following lengths
   (1 of each dimension per layer)
- 1 = "L" (Long length of table top)
- 2 = "S" (Short length of "L" in table top)
- **3** = "W" minus **3** inches (Width of table top, less two 2x4 board widths)
- 4 = "D" minus 1.5 inches ("W" minus "T" less one 2x4 board width)
- **5** = **"L" minus 1.5 inches** (Long length of table top less one 2x4 board width)
- 6 = "T" minus 3 (Depth of long table top, less two 2x4 board widths)

# Plywood for shelves



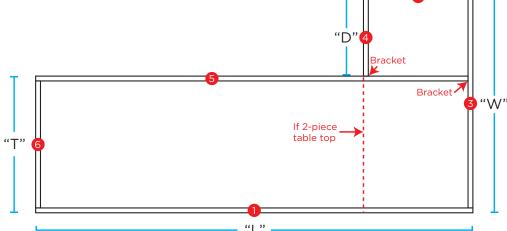
# **EXAMPLE**

#### **2X4 FRAME MEASUREMENT**

<u>IF</u>	BOARD #	BOARD LENGTH
L = 96in	<b>1</b> =	= 96in
S = 24in	<b>2</b> =	= 24in
W = 48in	<b>3</b> = 48-3	s = 45in
D(W-T) = 18in	<b>4</b> = 48-3	30-1.5 = 16.5
T(W-D) = 30in	<b>⑤</b> = 96-1	.5 = 94.5in
	<b>6</b> = 30-3	3 = 27in

#### **PLYWOOD MEASUREMENT**

24" x 48" and 30" x 72"

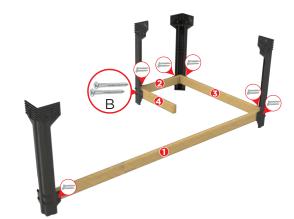


## **TOOLS NEEDED**



"S" -

Starting with the bottom shelf, attach boards ①, ②, ③ and ④ to the legs A with screws B (#10x3" Screws)



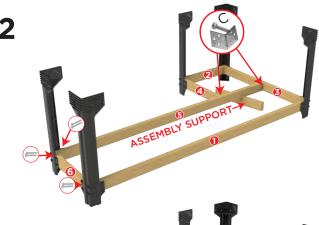


TIP: Use a scrap piece of wood for assembly support

- Add in boards and with the last leg using screws (#10x3" Screws).
  - Take two metal brackets D
    and attach with screws C
    (#10x1"Screws). One metal
    bracket D will go on inside of
    where board 4 and 5
    intersect so it is hidden from
    view. Other metal bracket D
    will be placed where boards
    3 and 5 intersect.

NOTE: If you are planning to put a top on each shelf, it is recommended you do that before moving onto the next shelf.

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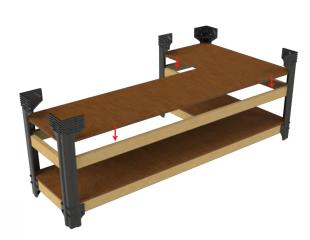
TIP: Use a square and a clamp to hold lumber in place



**TIP:** Attach the brackets in the center of the 2x4s for maximum strength



Repeat steps 1 and 2 for middle and top sections



SCAN HERE TO SEE THE INSTRUCTIONAL VIDEO

